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RB DB3188L Job Sheet 193276



192

Part No: RB DB3188L

Job Qty: 4 pcs

Part Name: Drain Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 5/5/19 10-23-2019

Created By: Dara Macdonald

Type: Stock - SOLD

Description: order 18960

Note: DWG RB DB3188L Rev J IPP Rev A 18.02.23 New issue DP Verify DD/IPP Rev.B 19.02.28 drawing revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	5/5/19		0.00	0.50	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	5/5/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-2 - Stock - B4B	4 pcs	5/5/19		0.00	0.00	Packaging 3 - 1 - B4B		OCT 30 2019 DAS 40 9-80
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S228016



Part: RB DB3188L

Job No: 193276

Serial No/Batch: S228016

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 10/30/19

				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	4 pcs	5/5/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - Pick bag and tag as per note 7.

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____)Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

OCT 30 2019

Job BOM

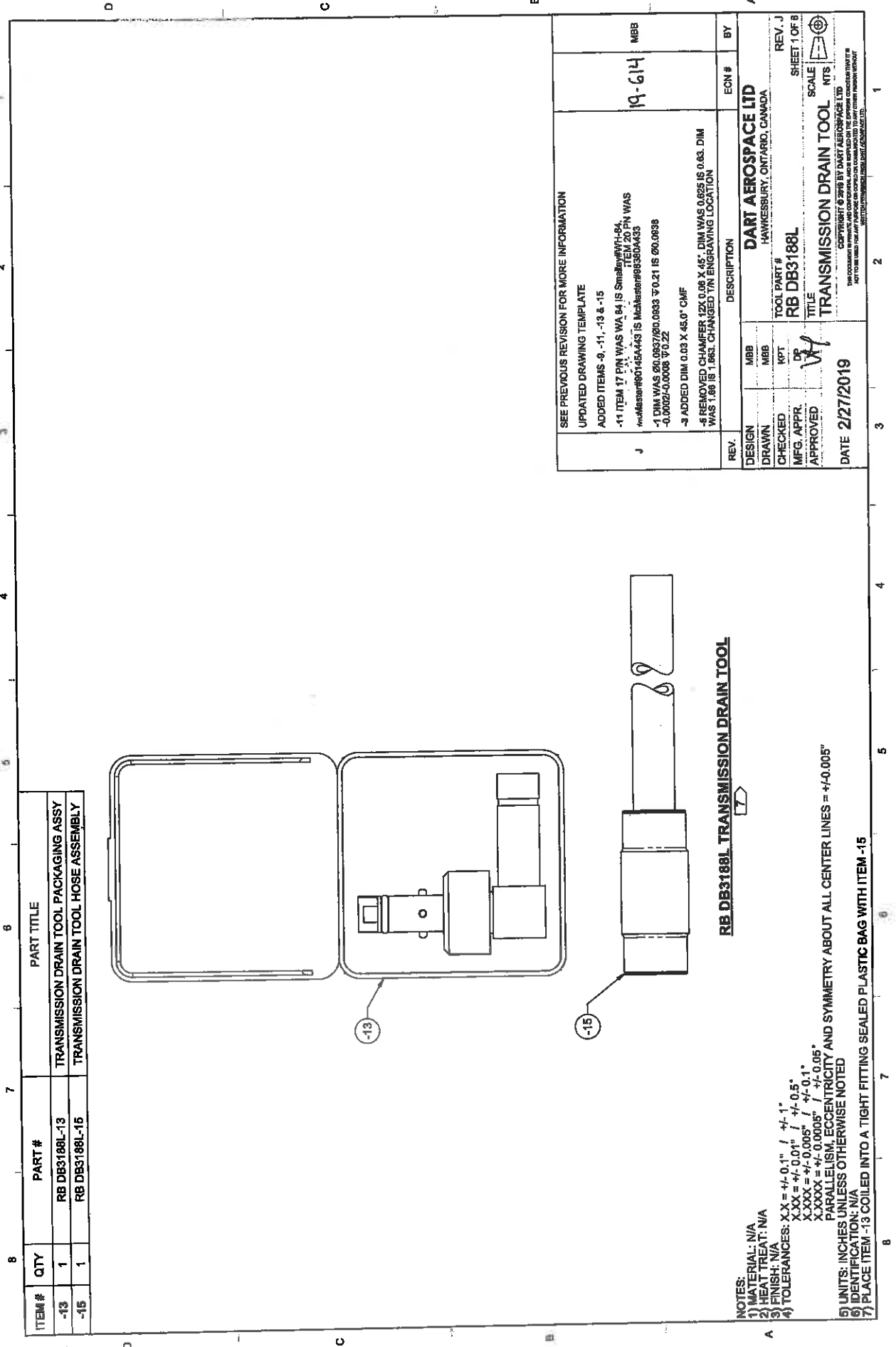
Part / Item	Component Name	Quantity	Operation	Container
RB DB3188L-13	Transmission Drain Tool Packaging Assembly	4 pcs (1 ea)	100-Small Fab - 1	5227972
RB DB3188L-15	Transmission Drain Tool Hose Assembly	4 pcs (1 ea)	100-Small Fab - 1	5188902

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RB DB3188L-13	4	0	0
	RB DB3188L-15	4	0	0

Part Specifications

Specifications could not be found.



ITEM #	QTY	PART #	PART TITLE
-13	1	RB DB3188L-13	TRANSMISSION DRAIN TOOL PACKAGING ASSY
-15	1	RB DB3188L-15	TRANSMISSION DRAIN TOOL HOSE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = +/- 0.1" / +/- 1"
XXX = +/- 0.01" / +/- 0.5"
XXXX = +/- 0.005" / +/- 0.1"
XXXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
UNITS: INCHES UNLESS OTHERWISE NOTED
IDENTIFICATION: N/A
PLACE ITEM -13 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -15

RB DB3188L TRANSMISSION DRAIN TOOL

SEE PREVIOUS REVISION FOR MORE INFORMATION		19-614		MBB
UPDATED DRAWING TEMPLATE				
ADDED ITEMS -9, -11, -13 & -15				
-11 ITEM 17 DIM WAS 84 IS SMALLER 84L-84				
-11 ITEM 20 FN WAS				
-11 DIM WAS 80.0937/80.0933 IS MACHINIST 80.0938				
-1 DIM WAS 80.0937/80.0933 +/- 0.01 IS 80.0938				
-0.0002Z-0.0008 Y 0.02Z				
-3 ADDED DIM 0.03 X 45.0 CMF				
-8 REMOVED CHAMFER 12X 0.06 X 45. DIM WAS 0.025 IS 0.03. DIM WAS 1.06 IS 1.062. CHANGED TIN ENGRAVING LOCATION				
REV.	DESCRIPTION	ECN #	BY	
DESIGN	MBB	DART AEROSPACE LTD		
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA		
CHECKED	RPT	TOOL PART #		
MFG. APPR.	DP	RB DB3188L		
APPROVED	WJ	TITLE		
DATE 2/27/2019		TRANSMISSION DRAIN TOOL		
		SCALE		
		SHEET 1 OF 8		
		REV. J		
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